

POLYURETHANE INFORMATION

The results of the physical test performed on Bumper Specialties' polyurethane material are summarized in the table below. Please note, these tests were performed on hand mixed samples and the values are averaged. Values obtained from machine mixed samples would be better due to improved mixing and reduction or elimination of entrapped air.

TEST METHOD	STANDARD DUROMETER	SOFT DUROMETER
Tensile Strength, psi (g/cm2)	627psi (44,082)	750 psi (52,730)
Elongation, %	192	607
Tear Strength, pli (g/cm)	214 (38,216)	127 (22,680)
Hardness, Shore A	60 — 70	45 — 55
Bashore Rebound, %	27	35
Abrasion Resistance g/1000 cycles Tabor H18, 1kg	0.016	0.010
QUV (500 hours)	Slight Yellowing	No Data Available

UL-94 HBF TESTING:	PASSES:	
self extinguishing time, seconds	66.6 not heat aged — 72.0 heat aged	
self extinguishing length, inches	0.62 not heat aged — 0.52 heat aged	
burn rate, inches per minute	0.02 not heat aged — no data available	

Dimension Tolerance: ±0.020" (0.5mm)

This data is based on laboratory flammability tests and should not be used to predict performance under actual fire conditions. Due to the many varying applications for our products, we recommend performing suitability tests on the original materials before use in each case. Our applications engineering service is available for you to consult.

Notice to Purchaser

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Materials used by Bumper Specialties, Inc. are in full compliance with the European Standard for RoHS.